



ORDER NO. **CRT1351** 

MULTI-CD/TUNER CONTROL CD PLAYER

# X-M88R

**EW** 



 This additional service manual is designed to be used together with Model DEX-M88/US Service Manual (CRT1319). Refer to it for finding parts numbers .etc. which are not shown in this manual.

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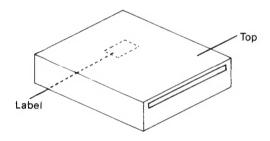
# 1. SAFETY INFORMATION

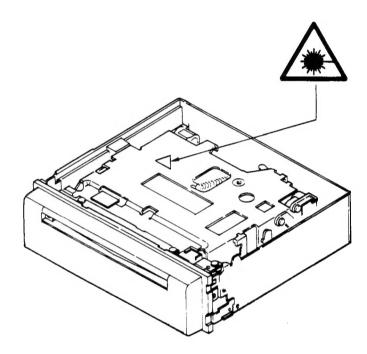
- 1. Safety Precautions for those who Service this Unit.
- Follow the adjustment steps (see pages 3 through 25) in the service manual when servicing this unit. When checking or adjusting the emitting power of the laser diode exercise caution in order to get safe, reliable results.

#### Caution:

- 1. During repair or tests, minimum distance of 13cm from the focus lens must be kept.
- 2. During repair or tests, do not view laser beam for 10 seconds or longer.
- 2. A "CLASS 1 LASER PRODUCT" label is affixed to the bottom of the player.
- 3. The triangular label is attached to the mechanism unit plate unit.







#### 4. Specifications of Laser Diode

Specifications of laser radiation fields to which human access is possible during service.

Wavelength

= 780 nanometers

Radiant power

= 69.7 microwatts

(Through a circular aperture stop having a diameter of 80 millimeters)

0.55 microwatts

(Through a circular aperture stop having a diameter of 7 millimeters)

#### 2. ADJUSTMENT

#### 1) Precautions

•This unit uses a single power supply (+5V) for the regulator. The signal reference potential, therefore, is connected to pin No. 21 (approx. 2.5V) of IC 351 (CXA1081Q) instead of GND. (VC or VREF at test point)

If VC and GND are connected to each other by mistake during adjustments, not only will it be impossible to measure the potential correctly, but the servo will malfunction and a severe shock will be applied to the pick-up. To avoid this, take special note of the following.

Do not connect the negative probe of the measuring equipment to VC and GND together. It is especially important not to connect the channel 1 negative probe of the oscilloscope to VC with the channel 2 negative probe connected to GND.

And since the frame of the measuring instrument is usually at the same potential as the negative probe, change the frame of the measuring instrument to floating status.

If by accident VC comes in contact with GND, immediately switch the regulator or power OFF.

- Always make sure the regulator is OFF when connecting and disconnecting the various filters and wiring required for measurements.
- Before proceeding to further adjustments and measurements after switching regulator ON,
   let the player run for about one minute to allow the circuits to stabilize.
- Since the protective systems in the unit's software are rendered inoperative in test mode, be very careful to avoid mechanical and /or electrical shocks to the system when making adjustment.
- Test mode starting procedure
   While pressing the 6 key and the RIGHT key, press CLEAR button.
- Test mode cancellation
   Press the CLEAR button. (Or switch ACC, back-up OFF.)
- Disc detection during loading and eject operations is performed by means of a photo transistor in this unit. Consequently, if the inside of the unit is exposed to a strong light source when the outer casing is removed for repairs or adjustment, the following malfunctions may occur.

\*During PLAY, even if the eject button is pressed, the disc will not be ejected and the unit will remain in the PLAY mode.

\*The unit will not load a disc.

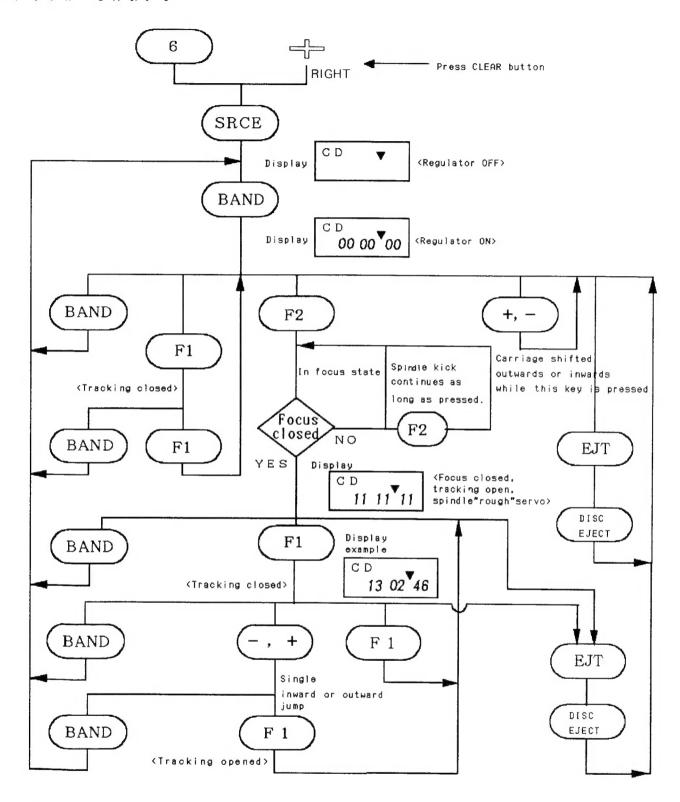
When the unit malfunctions this way, either re-position the light source, move the unit or cover the photo transistor.

Key	Function	
BAND	Regulator ON/OFF	
+	FWD Kick	
-	REV Kick	

Key	Function
F1	Tracking close
F1	Tracking open
F2	Focus close



#### • Flow Chart



#### Note:

After the EJT key has been pressed and until disc ejection is complete, do not press any key other than the EJT key. In the test mode, immediately turn off power if — or + key is pressed during focus search.

(There is a danger of actuator burnout with the lens bottoming or topping out.)



# Adjustment Point

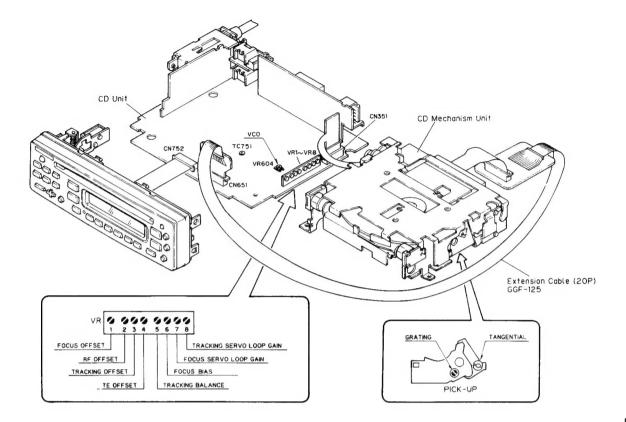


Fig. **1** 

# DEX-M88RDS

# • Test Point CD Unit (Foil side)

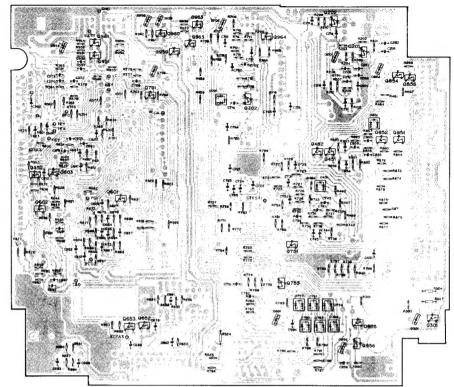


Fig. 2

# CD Unit (Parts mounted side)

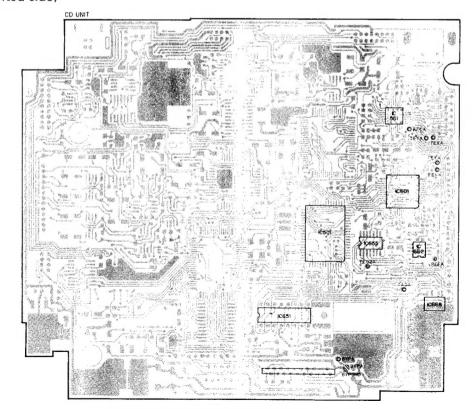


Fig. 3



#### • Test Point

CD Unit (Foil side)

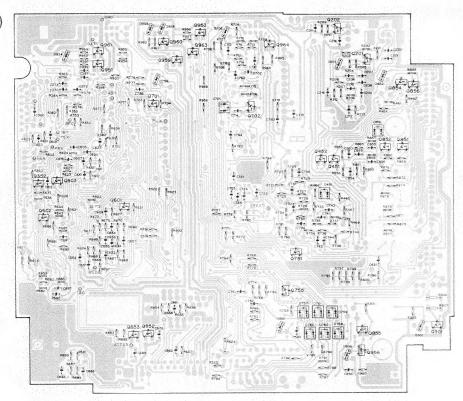


Fig. 2

#### CD Unit (Parts mounted side)

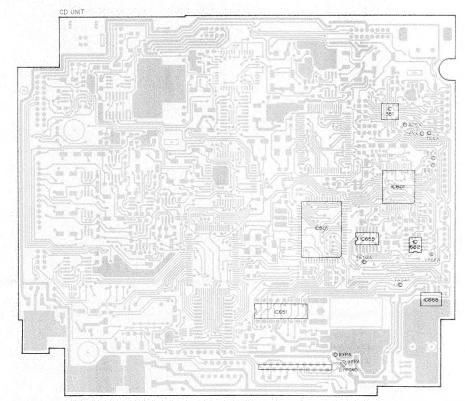


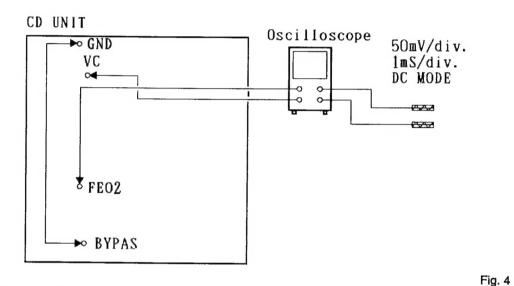
Fig. 3

#### 2.1 Focus Offset Adjustment

Adjustment position

VR1

Purpose: To adjust the electrical offset of the focus amplifier to zero.
 Maladjustment symptoms: No focus closing
 Measuring equipment/
jigs
 Measuring point
 FE02
 Test disc and setting
 No Disc
 Test mode



(This P.C. Board connection diagram is viewed from the foil side.)

#### Adjustment Procedure

- 1. Connect BYPAS to GND. (or solder BYPA and BYPGND on the part mounted side)
- 2. Switch regulator ON.
- 3. Using VR1, adjust the FEO2 DC voltage in reference to VC to a value of 0  $\pm$  25mV.

7

#### 2.2 VCO Free Run Frequency Adjustment

- Purpose: To adjust the EFM decoder reference clock free-run frequency to a suitable val-
- Maladjustment symptoms: Spindle lock not possible, distorted sound or no sound at all
- → Measuring equipment/
  iigs
- Measuring point
- Test disc and setting
- Adjustment position
- Frequency counter
- Pin No. 70 (PLCK) of 1C701 (CXD11670)
- No Disc Test mode
- VR604

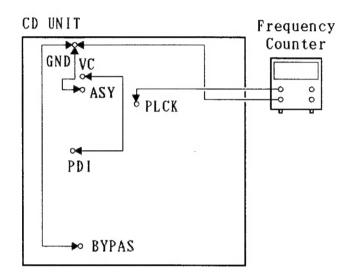


Fig. 5

#### Adjustment Procedure

- Connect pin No. 7 (TP ASY) of IC351 to GND. Connect BYPAS to GND.
- 2. Connect pin No. 1 (TP VC) of IC601 to pin No. 28 (TP PDI).
- 3. Switch regulator ON while in test mode.
- 4. Connect the frequency counter to pin No. 70 (TP PLCK) of IC701 (CXD1167Q).
- 5. Adjust VR604 to obtain a frequency of 4.45 $\pm$ 0.01MHz.
- 6. Switch regulator OFF.
- 7. Disconnect the leads connecting TP VC to TP PDI, and TP ASY to GND.

Note: Connect TP VC and TP PDI with leads kept as short as possible.

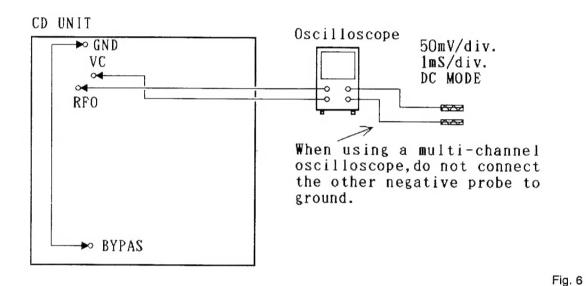
Note: Connect the frequency counter ground to TP GND as shown in the figure.

#### 2.3 RF Offset Adjustment

Adjustment position

Purpose: To adjust the RF amplifier offset to a suitable value
 Maladjustment symptoms: Focus closure fails readily
 Measuring equipment/
jigs
 Measuring point
 RFO
 No Disc • Test mode

• VR2 (RF0)



#### Adjustment Procedure

- 1. Connect BYPAS to GND.
- 2. Switch regulator ON.
- 3. Using the oscilloscope, measure the RFO DC voltage in reference to VC, and adjust VR2 (RFO) to obtain a reading of  $+40\pm10$ mV.



#### 2.4 Tracking Offset Adjustment

● Purpose: To adjust the electrical offset of the tracking amplifier to zero

●Maladjustment symptoms: Search times too long, carriage run-away

→ Measuring equipment/
iigs

• Oscilloscope

Measuring point

• TAO low-pass filter output

Test disc and setting

• No Disc • Test mode

Adjustment position

• VR3 (T0)



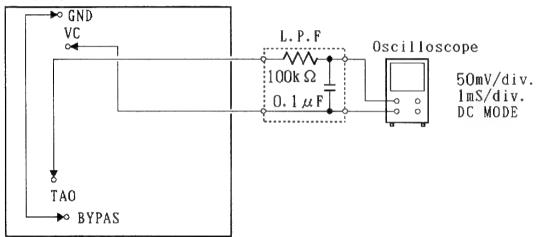


Fig. 7

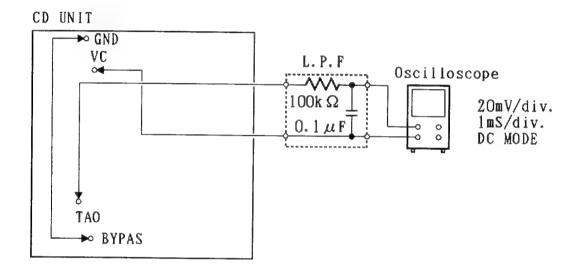
#### Adjustment Procedure

- 1. Insert a low-pass filter between TAO and VC.
- 2. Check that BYPAS is connected to GND.
- 3. Switch regulator ON.
- 4. Using the oscilloscope, measure the TAO LPF output DC voltage in reference to VC, and adjust VR3 (TO) to obtain a reading of  $0\pm25\text{mV}$ .

The low-pass filter may be left in place for later adjustments.

# 2.5 TE Offset Adjustment- I

Purpose: To adjust the electrical offset of the tracking servo to zero.
 Maladjustment symptoms: Search times too long, carriage run-away
 Measuring equipment/ jigs
 Measuring point • TAO low-pass filter output
 Test disc and setting • No Disc • Test mode • VR4 (TEO)



## Adjustment Procedure

- 1. Check that BYPAS is connected to GND.
- 2. Switch regulator ON while in test mode.
- 3. Press the F1 key to close tracking.
- 4. Using VR4 (TEO), adjust the TAO LPF output DC voltage in reference to VC to  $\alpha$  value of  $0\pm10\text{mV}.$
- 5. Switch regulator OFF.

Fig. 8



#### 2.6 Tracking Balance Adjustment- I

●Purpose: To adjust the tracking servo offset to zero.

●Maladjustment symptoms: Search times too long.poor playability.carriage run-away

→ Measuring equipment/
jigs

• Oscilloscope

Measuring point

• TEY (Tracking error signal), low-pass filter output

◆Test disc and setting

• SONY TYPE 4 (or TYPE 3) • Test mode

Adjustment position

• VR5 (T. BAL)

#### CD UNIT

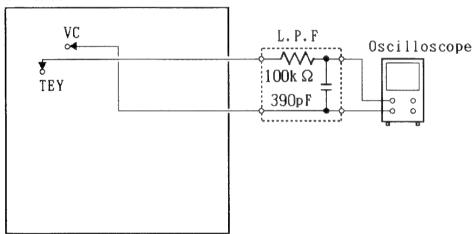


Fig. 9

#### Adjustment Procedure

- After checking that regulator is OFF, connect the low-pass filter as shown in the diagram.
- 2. Disconnect BYPAS from ground.
- 3. Set the test disc (SONY TYPE 4). Switch regulator ON.
- 4. Using the + or key, move the pick-up to about the center of the signal surface.
- 5. Press the F2 key to close focus.
- 6. Using an oscilloscope, observe the TEY signal in respect to VC. Then adjust VR5 (T. BAL) to set the positive and negative amplitudes to the same levels. (See Fig. 10-12)
- 7. Switch the power OFF.

The low-pass filter may be left in place for later adjustments.

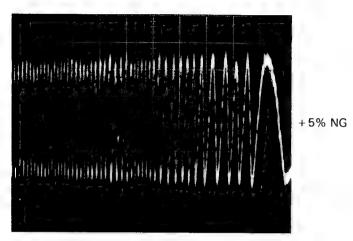


Fig. 10

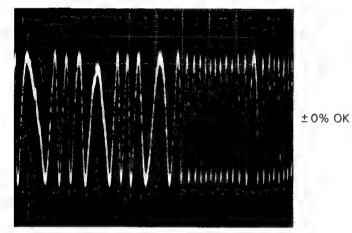
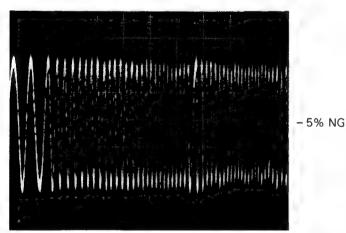


Fig. 11



10ms/div. 0.2V/div. DC Mode

Fig. 12



#### 2.7 Tangential Skew Check

Purpose: To check whether tangential skew has been misaligned or not when replacing the pick-up unit.

●Maladjustment symptoms: No disc playback;track jumping

- ■Measuring equipment/ iiqs
- ●Test disc and setting
- Adjustment position

Measuring point

- Oscilloscope, screwdriver
- RF0
- SONY TYPE 4 (or TYPE 3) Normal mode
- Pick-up tangential adjustment screw

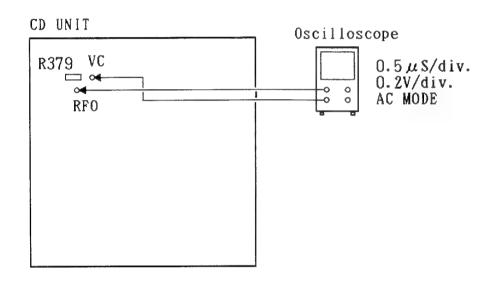
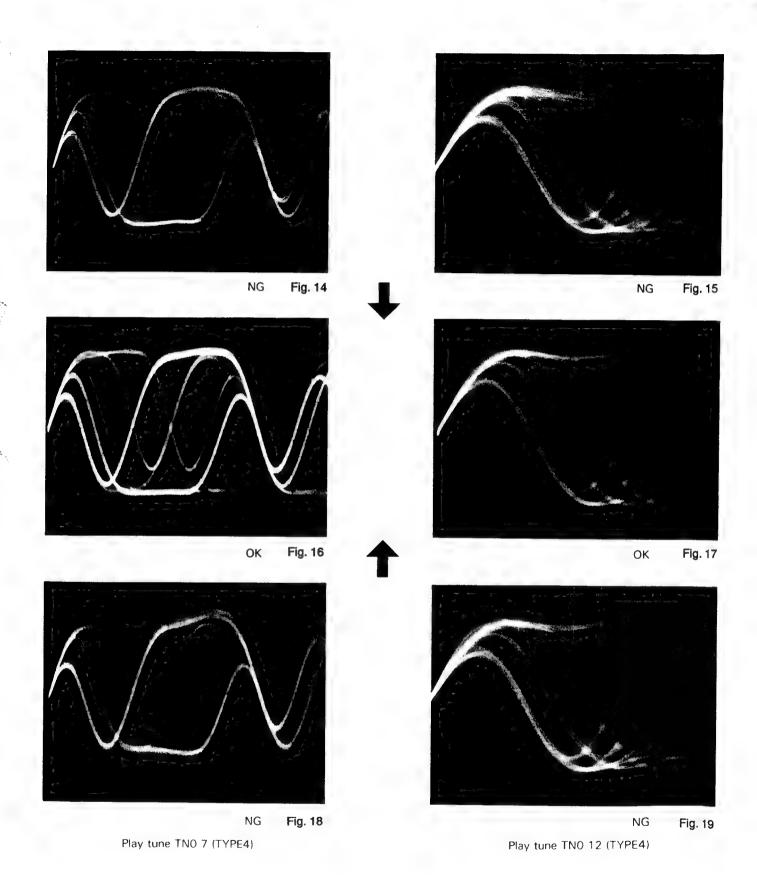


Fig. 13

#### Adjustment Procedure (with R379 removed)

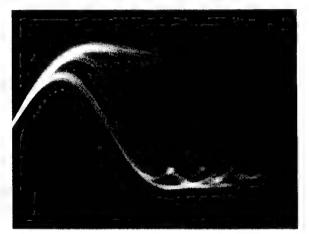
- 1. Remove R379 (but reconnect after completing adjustment).
- 2. Play tune TNO 7 in normal mode. (TYPE 3:TNO 23)
- 3. Check that the valley at the 11T section of the RF waveform is flat.
- 4. If out of adjustment, readjust to obtain a flat RF waveform. (See Fig. 14-19) Take care not to knock the pick-up with the screwdriver at this stage. (This kind of accident can result in loss of focus.)
- 5. Switch the power OFF and reconnect R379.
- 6. Apply "screw-lock" to the tangential adjustment screw.
- 7. After adjusting tangential skew, also adjust the grating.
- 8. If tangential skew is seriously out of adjustment, carriage stopping and run-away tend to occur in normal mode. In this case.
  - a) Switch to test mode,
  - b) Shift the pick-up to signal surface center using + or key,
  - c) Press the F2 key to close focus.
  - d) Press the F1 key to close tracking.
  - e) Observe RFO in respect to VC, and turn the tangential adjustment screw to obtain a flat waveform at the 11T section.
  - f) Repeat the adjustment resuming from step 2.



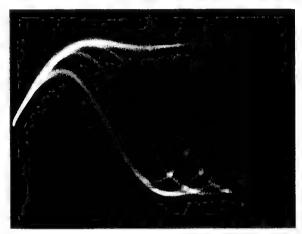


#### Adjustment Procedure (without R379 removed)

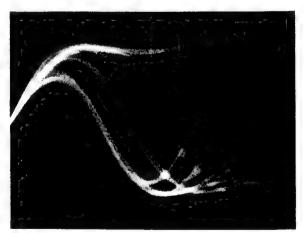
- 1. Play tune TNO 12 in normal mode. (TYPE 3:TNO 14)
- 2. Turn the tangential adjustment screw to obtain a good RF waveform eye pattern. Turn the adjustment screw both clockwise and counterclockwise to points where the eye pattern deteriorates, and take the midway point as the adjustment point. As a general guide, look for an overall clear waveform, and one of the diamond shapes in the eye pattern. The diamond shapes should appear in fine lines at the point of optimum adjustment. Take care not to knock the pick-up with the screwdriver at this stage. (This kind of accident can result in loss of focus.) (See Fig. 20-22)
- 3. Apply "screw-lock" to the tangential adjustment screw.
- 4. After adjusting tangential skew, also adjust the grating.



NG Fig. 20



OK Fig. 21



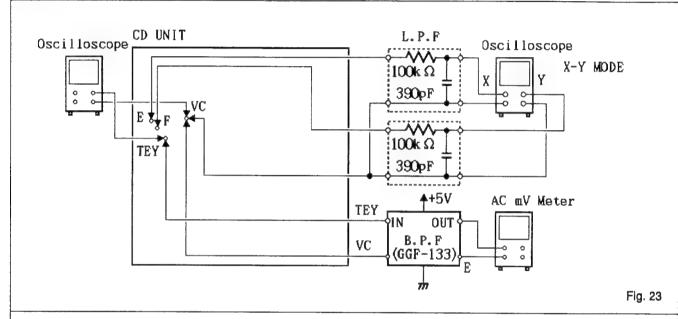
NG Fig. 22

#### 2.8 Grating Adjustment

●Purpose: The grating may need adjustment in a replaced pick-up assembly.

●Maladjustment symptoms: No disc playback; track jumping

- Measuring equipment/ jigs
- Measuring point
- Test disc and setting
- Adjustment position
- Oscilloscope, clock driver, grating adjustment filter (bandpass filter) (GGF-133), AC millivoltmeter, two low-pass filters
- TEY, E LPF output, F LPF output
- SONY TYPE 4 (or TYPE 3) Test mode
- Pick-up grating adjustment hole



#### Adjustment Procedure

- 1. Connect a low-pass filter (100k, 390p) to test points E, F, and VC as shown in the above diagram.
- 2. Switch regulator ON in test mode, and load a disc.
- 3. Press the F2 key to close focus.
- 4. Press the F1 key to close tracking.
- 5. Using the + or key, move the pick-up to about the center of the signal surface (tune TNO 6). (TYPE 3:TNO 7)
- 6. Press the F1 key to open tracking.
- 7. While monitoring the TEY filter output by AC milli-voltmeter, turn the grating adjustment hole slowly. The AC voltage increases and decreases while turning the screw. Search for the minimum voltage level. (This corresponds to the position where the grating is on a track, and is referred to as the null point.)
- 8. Then while monitoring TEY by oscilloscope, turn the driver slowly clockwise from the null point (as seen from under the pick-up) until the first waveform peak amplitude is reached. (See Fig. 25-30)

- 9. With the E low-pass filter output connected to the X axis of the oscilloscope, and the F low-pass filter output connected to the Y axis, apply an input in AC mode and observe the Lissajous figurs.
- 10. Using the driver, adjust the Lissajous figure to a single line (or as close as possible) 11. Switch regulator OFF and remove the filters.

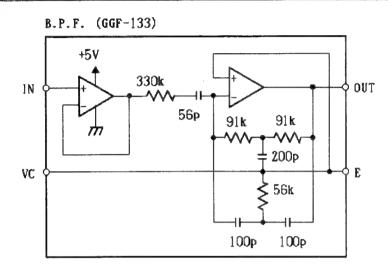
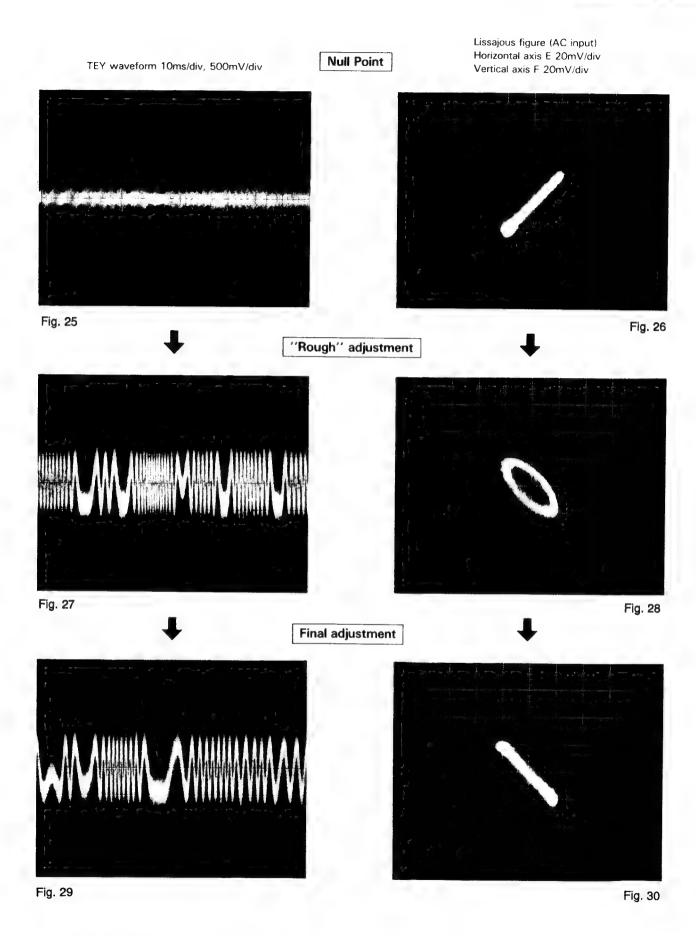


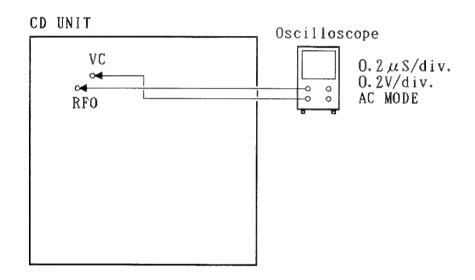
Fig. 24





# 2.9 Focus Bias Adjustment

Purpose: To adjust the focus servo bias to an optimum value
 Maladjustment symptoms: Focus closing difficulty, poor playability
 Measuring equipment/ jigs
 Measuring point
 RFO
 Test disc and setting
 Adjustment position
 Pocus closing difficulty, poor playability
 Oscilloscope
 It sets an optimum value
 Oscilloscope
 Oscilloscope



#### Fig. 31

#### Adjustment Procedure

- 1. Play tune TNO 12 in normal mode. (TYPE 3:TNO 14)
- 2. Observe RFO in respect to VC in the oscilloscope, and adjust VR6 (FEB) to obtain maximum RF and optimum eye pattern. (See Fig. 32 and 33)



1

OK

Fig. 32



0.2μs/div. 0.2V/div. AC Mode

Before adjustment

Fig. 33



#### 2.10 Focus Servo Loop Gain Adjustment

●Purpose: To adjust the focus servo loop gain to an optimum value

Maladjustment symptoms: Poor playability, reduced resistance to vibration, focus closure fails readily

 Measuring equipment/ jigs  Oscillator, gain adjustment filter (GGF-065), dual meter millivoltmeter

Measuring point

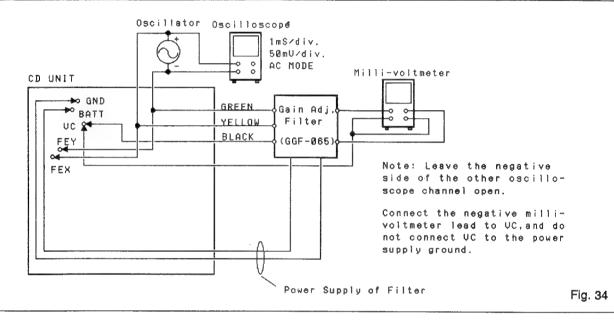
• FEX. FEY

■Test disc and setting

• SONY TYPE 4 (or TYPE 3) • Normal mode

Adjustment position

• VR7 (FG)



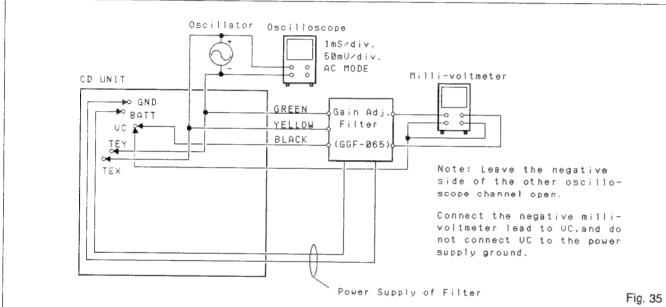
#### Adjustment Procedure

- 1. After checking that the power is OFF, connect the gain adjustment filter and measuring equipment as shown in the above diagram.
- 2. Play tune TNO 12 in normal mode. (TYPE 3:TNO 14)
- 3. Set the oscillator to 1kHz, and observe the FEX/FEY output in the oscilloscope. Adjust the oscillator output to obtain a FEX/FEY output of 100mVp-p.
- 4. Adjust VR7 (FG) to obtain a milli-voltmeter difference of  $0\pm0.5$ dB.

#### 2.11 Tracking Servo Loop Gain Adjustment

◆Purpose: To adjust the tracking servo loop gain to an optimum value
 ◆Malac\_ustment symptoms: Poor playability, reduced resistance to vibration
 ◆Measuring equipment/
jigs

 ◆Oscillator, gain adjustment filter (GGF-065), dual meter millivoltmeter
 ◆Neasuring point
 ◆TEX, TEY
 ◆SONY TYPE 4 (or TYPE 3)
 ◆Normal mode
 ◆VR8 (TG)



#### Adjustment Procedure

- 1. After shecking that the power is OFF, connect the gain adjustment filter and measuring equipment as shown in the above diagram.
- 2. Play tune TNO 12 in normal mode. (TYPE 3:TNO 14)
- 3. Set the oscillator to 1. 4kHz, and observe the TEX/TEY output in the oscilloscope. Adjust the oscillator output to obtain a TEX/TEY output of 100mVp-p.
- 4. Adjust VR8 (TG) to obtain a milli-voltmeter difference of 0  $\pm$  0. 5dB.

# 2.12 TE Offset Adjustment- II

- ●Purpose: To adjust the electrical offset of the tracking servo to zero.
- Maladjustment symptoms: Search times too long.carriage run-away
- Measuring equipment/
  jigs
- DC voltmeter
- Measuring point
- TAO low-pass filter output
- ●Test disc and setting
- Empty magazine Test mode
- Adjustment position
- VR4

#### Adjustment Procedure

Same as for TE offset adjustment-1, but with the DC voltage of the TAO LPF output adjusted to 0  $\pm$  50 mV.

The purpose of this additional adjustment is to correct any deviations generated when carrying out the tracking balance and tracking servo loop gain adjustments after completing TE offset adjustment-I.

Αd

# 2.12 TE Offset Adjustment- II

- ●Purpose: To adjust the electrical offset of the tracking servo to zero.
- ●Maladjustment symptoms: Search times too long.carriage run-away

• DC voltmeter

ter milli-■ Measuring equipment/

jigs

Measuring point

●Test disc and setting | • Empty magazine • Test mode

 VR4 ● Adjustment position

Adjustment Procedure

Same as for TE offset adjustment-1, but with the DC voltage of the TAO LPF output adjusted to  $0 \pm 50 \,\mathrm{mV}$ .

• TAO low-pass filter output

The purpose of this additional adjustment is to correct any deviations generated when carrying out the tracking balance and tracking servo loop gain adjustments after completing TE offset adjustment-I.

#### 2.13 Tracking Balance Adjustment- II

- ●Purpose: To adjust the tracking servo offset to zero.
- •Maladjustment symptoms: Search times too long.poor playability.carriage run-away

●Measuring equipment/

• Oscilloscope

igs

Measuring point

- TEY low-pass filter output
- ●Test disc and setting
- SONY TYPE 4 (or TYPE 3) Test mode
- Adjustment position VR5

#### Adjustment Procedure

Steps 1 thru 5 same as tracking balance adjustment-I.

- 6. Theck that the level difference between the positive and negative amplitudes of the TEY signal is within 5% (See Fig. 10-12). If greater than 5%, adjust with VR5.
- 7. If further adjustment was necessary in step 6, repeat TE offset adjustment-II.

gilliand do

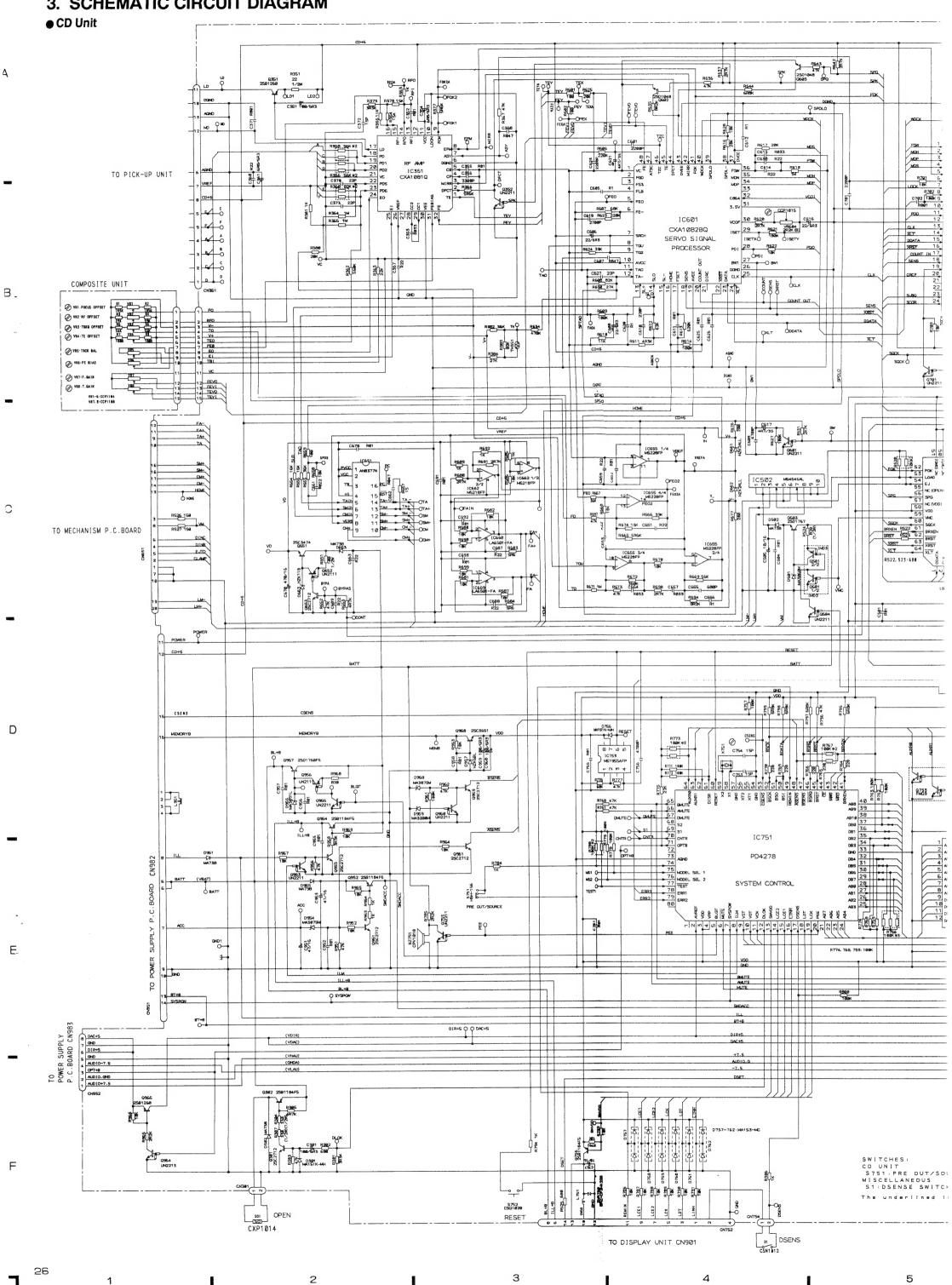
Fig. 35

measuring

ope. Adjust

1

# 3. SCHEMATIC CIRCUIT DIAGRAM



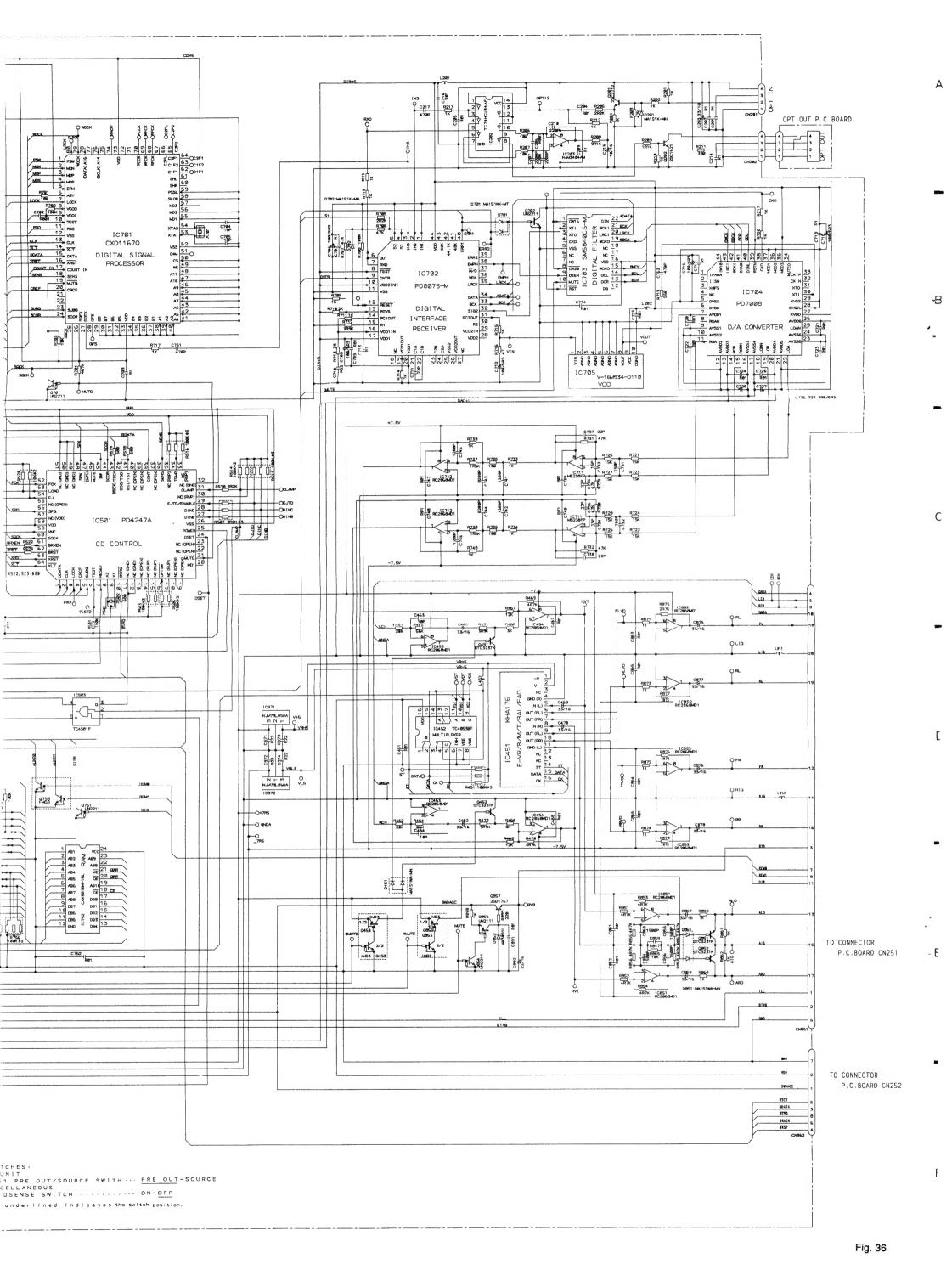


Fig. 37 30

# 5. CHASSIS EXPLODED VIEW

(Page 75)

NSP: Non spare part

			DEX-M88/US	DEX-M88RDS/EW	
Mark	No.	Description	Part No.	Part No.	Note
•	1	Display Assy	C X A 3 6 9 2	CXA3691	
	26	Grille Unit	CXA3558	CXA3556	
	45	Button	CAC2603	CAC2605	$B \rightarrow TA$
	46	Button	CAC2604	CAC2606	CLOCK → AF
	82	Remote Control	CXA3708	CXA3573	
		Assy			
•	86	Power Supply Unit	CWR1027	CWR 1 0 2 8	
•	112	CD Unit	CWX1320	CWX 1 3 2 1	
	116	Chassis Unit	NSP	NSP	
	122	Cap	CNV1455	CNV 2679	

# 6. PACKING METHOD

(Page 82)

NSP: Non spare part

		DEX-M88/US	DEX-M88RDS/EW	
Mark No.	Description	Part No.	Part No.	Note
1	Carton	CHG1848	CHG1846	
2 - 2	Card	NSP	NSP	
2 - 3	Owner's Manual	CRB1186	CRD1394	
	Owner's Manual		CRD1474	
3	Accessory Assy	CEA 1581	CEA 1644	
3-3	Holder (×1)	NSP		
3-6	Screw (×1)	PMS20P040FZK		
4	Cord	CDE2901	CDE 2897	
8	Remote Control Assy	C X A 3 7 0 8	C X A 3 5 7 3	
11	Contain Box	CHL1848	NSP	

#### \*Owner's Manual

Part No.	Language
CRD1394	English, French, German, Spanish
CRD1474	Swedish, Norwegian, Dutch, Italian, Finnish